

FREAKY TREE OFF-ROAD

CUSTOM FABRICATION, WELDING, INSTALLATION

1997-2006 Jeep TJ Roll Cage Pricing

Prices effective through 06/30/2008

Primary Cage Package (Front Section)	\$575.00
2x Main Outer Down Tubes (Fits Factory Door Surrounds)	
2x Center Support Bars	
1x Overhead Cross Bar (Double Bend)	
2x Fitted Floor Plates (Bolt through floor)	
2x Grab Handles or Gussets (Tube Style)	
1x Center Support Gusset (Plate or Tube Style)	
2x Windshield Tie-in Brackets	
Secondary Cage Package (Rear Section and Supports)	\$165.00
1x Over Dash Spreader Bar (1.50" x .120 DOM)	
1x Upper Rear Spreader Bar (Double Bend)	
2x Upper Rear Gussets (Plate or Tube Style)	
Individual Add-On Cage Accessories	
Factory Main Hoop Replacement (Includes New Floor Plates)	\$275.00
Frame Tie-In (Front Section, Rigid, One Pair)	\$135.00
Frame Tie-In (Rear Section, Rigid, One Pair)	\$185.00
Gussets (3/16 Plate, One Each)	\$6.00
Gussets (1.25" OD DOM Tube, One Each)	\$10.50
Custom Gussets (3/16 Plate)	\$12.00
Over Dash Spreader (1.50" OD DOM Tube)	\$84.00
Rear Spreader (Double Bend) (1.75" OD DOM Tube)	\$105.00
Custom Plate Work (Per Hour)	\$65.00
Custom Tube Work (Per Foot)	\$23.00

- All tubing listed above is C1020 or C1026 A513/5 DOM
- Main Outer Down Tubes extend through dash (Vent performance may be affected)
- NO paint, NO primer (additional charge upon request)
- GMAW welding process (GTAW upon request)
- All welds are wire cleaned, visually inspected, solution cleaned and primed
- All prices include material, fabrication, and installation
- Owner responsible for removal of interior (\$150.00 flat fee otherwise)
- Taxes not included
- Shop surcharge added to all pricing (Currently 6%)